



## Preparation

### General preparation guidelines

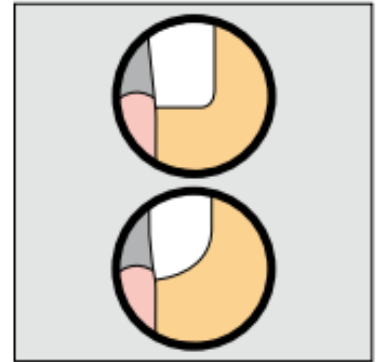
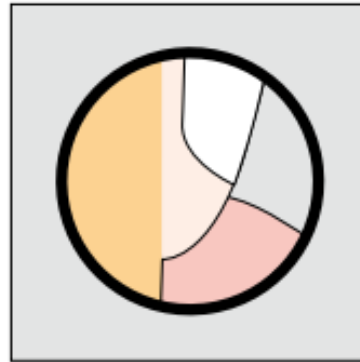
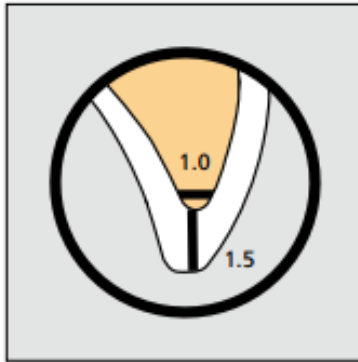
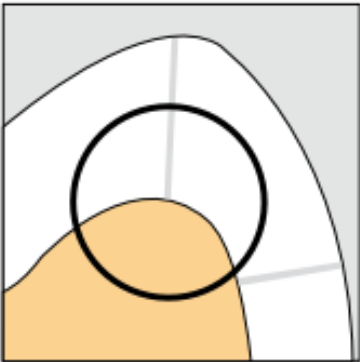
Successful results can only be achieved with IPS e.max if the preparation guidelines below and the minimum layer thicknesses are strictly observed.

### For the preparation of all-ceramic restorations, the following principles apply:

- No angles or edges
- Shoulder preparation with rounded inner edges and/or chamfer preparation

For **CAD/CAM-fabricated restorations**, the incisal edge of the preparation should be at least 1.0 mm (milling tool geometry) in order to permit optimum milling of the incisal area during CAD/CAM processing.

**The dimensions indicated in the paragraphs below reflect the minimum thickness for IPS e.max restorations.**



### Tip

To be able to work in the oral cavity during preparation with as little interference as possible, we recommend using a lip and cheek retractor as an auxiliary.

### OptraGate® ExtraSoft Version (lip/cheek retractor):

- Even, circular retraction of lips and cheeks
- Considerably enlarged treatment area
- Greater view, better access

